PART NAME: KNOB SCALE: 1:1 DATE: 8/12/99 DR. BY TL

THIS DRAWING IS THE PROPERTY OF DAVIES MOLDING COMPANY, IS SUBMITTED SOLELY AS A DESIGN OR ENGINEERING PROJECT.

WE ACCEPT NO RESPONSIBILITY WHATSOEVER FOR THE PRACTICAL APPLICATION OF THE PIECES MADE TO THIS DESIGN.

DESIGNERS & MANUFACTURERS OF KNOBS, HANDLES, CASES & CUSTOM PLASTIC COMPONENTS

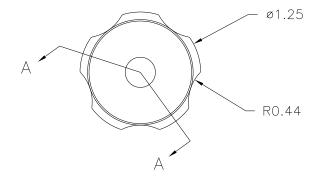
P/N 4320DC

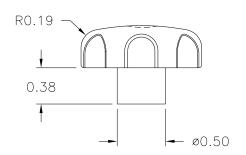
INSERT | 11427

ROTARY TABLE SETUP

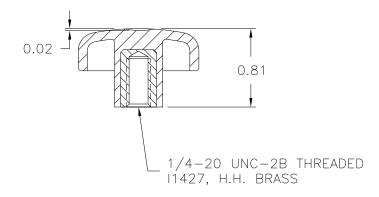
UNIT IN PRESS	DH1 OR 2
F™ TOP	IR-4320
F™ BOTTOM	IR-4320
CAVITY	IR-4320
CORE	IR-4320
CORE PLUG	4320
CORE PIN	4320DC
RUNNER F.IT	

A RUNNER EJT. INSTALLED





SECTION A-A



MATERIAL: 33% GLASS FILLED NYLON (BD1)

COLOR: BLACK

TOLERANCES:	DO NOT SCALE DRAWING				
UNLESS OTHERWISE SPECIFIED		Α	ADDED TO TOOLING BOX	JAM	3/11/02
DECIMALS: X.XXX ± .005 X.XX ± .015	MM: X.XX ± 0.15MM X.X ± 0.4MM	_	CORRECTED TOOLING BOX	TS	6/14/2001
		-	UPDATED DRAWING	ST	5/22/2000
FRACTIONS ± 1/64	ANG. ± 1°		CHANGE	ES	