SCALE: 1:1 PART NAME: DATE: 10/31/97 KNOB DESIGNERS & MANUFACTURERS OF KNOBS, HANDLES, CASES & CUSTOM PLASTIC COMPONENTS 2860AP THIS DRAWING IS THE PROPERTY OF DAVIES MOLDING COMPANY, IS SUBMITTED SOLELY AS A DESIGN OR ENGINEERING PROJECT. WE ACCEPT NO RESPONSIBILITY WHATSOEVER FOR THE PRACTICAL APPLICATION OF THE PIECES MADE TO THIS DESIGN. NO. 3025-2 2860 CAVITY 2860 PLUNGER PLUNGER PIN 2860 CAV.PLUG 2860 3025-1 PIN Ø1.19 INSERT 11178 Ø0.64 R0.190 CAVITY KEY 1/4+1/4+1/2 PLUNGER KEY 1/4+1/4+1/2 DULL-SWIRL FINISH-MUST BE USE # 3025-2 MOLD FRAME HEAVY STRAIGHT 45° KNURLS 0.031 0.38 0.81 0.38 -R0.031 0.50 0.81ø -1/4-20 UNC-2 THREAD. '11178, # 302, STAINLESS STEEL MATERIAL: G.P. PHENOLIC (B11) COLOR: BLACK

	TOLERANCES: UNLESS OTHERWISE SPECIFIED	DO NOT SCALE DRAWING					
	DECIMALS: X.XXX ± .005 X.XX ± .015	MM: X.XX ± 0.15MM X.X ± 0.4MM					
			Α	REMOVED SHIM	EW	7/23/14	
	FRACTIONS ± 1/64	ANG. ± 1°		CHANGI	FS.		